

600 Portable Carpet Extractor Owners Manual



POWERFUL PRODUCTS FOR PROFESSIONAL CLEANING

Printed in Canada

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ESTEAM CLEANING SYSTEMS

E600's

OWNER'S MANUAL

Congratulations on your selection of a new E600 soil extractor built in Canada by "Esteam Cleaning Systems." Our goal has been to produce the best high performance line of carpet cleaning equipment on the market today. Reading your owners' manual will help to achieve maximum benefit from your purchase.

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INTRODUCTION

Only the highest quality components go into our equipment, to deliver you strength and reliability in a long life, high performance machine. The E600's housing is made of high impact, unbreakable polyethylene. We are so confident in the housing that we put a lifetime warranty on this unit.

The E600's incorporate a unique 3 stage vacuum system to produce 125 inches of water lift. To compliment the vacuum lift the E600's come standard with a 100 PSI diaphragm demand pump. The E600 has an optional internal heater.

The E600's clean water solution tank and the dirty water recovery tank both have a 6 gallon capacity. Built into the recovery the E600's come standard with a high water automatic shut off. You never have to fear overfilling your recovery tank, as the vacuums will automatically stop extracting when the tank becomes full.

SPECIFICATIONS

E600's

ELECTRICAL	Single Cord 115 volt AC 15. Amp
VACUUMS	3 Stage vacuum motor
PUMP	100 PSI diaphragm demand pump
OPTIONAL HEATER	Boosts water temp. to 200°F
VACUUM LIFT	125" of water lift
SOLUTION TANK CAPACITY (clean water)	6 gallons
RECOVERY TANK CAPACITY	6 gallons
LENGTH	20 inches
WIDTH	16 inches
HEIGHT	28 inches
WEIGHT	55 lb.

MAINTENANCE

DAILY:

- Clean high-level water shut off screen inside recovery tank.
- Ensure automatic shut off float ball is working properly.
- Rinse out recovery tank after use.

- Clean dirt and obstructions from the (recovery tank) drain valve rubber gaskets to prevent premature wear.

- Rinse out pump with clean water at conclusion of workday.
- Clean poly housing with a mild soap and water.

MONTHLY:

- Clean air inlet and check exhaust port.

YEARLY:

- We recommend that your unit be inspected by a qualified service technician once a year.

PREVENTIVE MAINTENANCE:

Never store this unit in a place where there is a possibility of the temperature dropping below $0^{\circ}C$ (32°F).

SAFETY INFORMATION

- 1. Prior to inspection or repair of this machine, disconnect all electrical cords rendering the machine powerless. Failure to do so could result in serious or fatal injury.
- 2. Inspect unit daily for worn or damaged components e.g. frayed cord, loose plug, or a plug with missing ground pin, etc.
- 3. This unit should only be operated when in an upright position on a level surface.
- 4. Do not operate unit unless it is properly grounded in a 3 pin grounded outlet. Never bend or remove ground pin from plug.
- 5. Ensure filters and screens are free from lint or dirt.
- 6. Do not run unit if vacuum motors or pump are wet. Allow sufficient time for motors to dry before plugging unit in.
- 7. Do not use solvent-based cleaning products in this extractor.
- 8. Keep air inlet and exhaust ports free from obstructions. Blocked air inlets or exhaust ports can cause the unit to over heat.
- 9. Do not use solution or recovery tanks for storing hoses, cords, or accessories.
- 10. When using electrical equipment around water it is important to wear rubbersoled shoes and keep machine properly grounded at all times. Failure to do so could result in a fatal electric shock.

E600 MODELS



E600 & E600-20 MODELS



E600-10 & E600-20-10 MODELS



OPERATING INSTRUCTIONS

1. Premix cleaning solution with hot water in a 20 litre pail. Pour mixed solution in solution tank of unit.

NOTE: Do not mix more solution than you will need for the job.

- 2. Attach prime hose to quick connect on machine, turn pump switch on, and clear any air locks that may be in the pump.
- 3. Connect vacuum and solution hoses to unit.
- 4. Insert plug into 3 pin grounded outlet. Try to use an outlet in a hallway or adjoining room in order to keep electrical cord out of your way.
- 5. We recommend the use of a liquid defoamer, to prevent the machine from prematurely shutting off due to excess foam in the recovery tank. Turn on vacuums and pour approximately ¼ cup of Esteam Liquid Defoamer into the end of the vacuum hose.
- 6. Connect vacuum and solution hoses to carpet cleaning wand.
- 7. Proceed to clean carpets.

NOTE: To prevent over wetting we recommend two dry passes (vacuum only) for every one wet pass (applying solution to carpet).

8. When the recovery tank becomes full, vacuums will automatically stop extracting. When the vacuums have stopped extracting they will make a distinctive high-pitched noise, as all airflow will be cut off. At this time switch unit off. Drain the recovery tank by pulling up on drain valve on front of machine.

NOTE: Ensure that the automatic high water shut off screen inside recovery tank is free from any obstructions. Be sure to close drain valve before resuming cleaning.

9. To empty solution tank remove vacuum hose from wand. Turn one vacuum on and extract extra solution from solution tank into recovery tank, then drain recovery tank.

NOTE: Do not completely submerge end of vacuum hose into solution. Allow some air to enter end of vacuum hose with liquid.

OPERATING INSTRUCTIONS (CONTINUED)

10. When the job is completed, empty and rinse out the solution and recovery tanks. Allow vacuum to run for 3 to 5 minutes. This will eliminate all moisture from vacuums assuring long vacuum life.

WARNING: When using electrical equipment around water, it is important to wear rubber-soled shoes and keep machine properly grounded at all times. Failure to do so could result in a fatal electric shock.

TROUBLE SHOOTING

WARNING: Prior to inspection or repair of this machine, disconnect all electrical cords rendering the machine powerless. Failure to do so could result in serious or fatal injury.

PROBLEM	CAUSE	SOLUTION
1. Entire unit will not operate	1. Unit not plugged in	1. Connect unit to 3 pin grounded outlet
	2. Blown fuse or breaker for plug outlet	2. Check fuse panel for blown fuse
	3. Loose wiring	3. See dealer
2. Pump will not run	1. Switch not turned on	1. Turn on switch
	2. Kink in solution hose	2. Remove kink
	 Plugged jet or quick connect 	3. Remove blockage
	4. Broken Switch	4. See dealer
	5. Loose wiring	5. See dealer
	6. Pump defective	6. See dealer
3. Vacuums will not run	1. Switch not turned on	1. Turn on switch
	2. Broken switch	2. See dealer
	3. Loose wiring	3. See dealer
	4. Blocked Rotor	4. See dealer

TROUBLE SHOOTING (CONTINUED)

PROBLEM	CAUSE	SOLUTION
4. Pump runs but does not pump solution	1. Out of solution	1. Fill will solution
	2. Pump inlet screen plugged	2. Clean inlet screen
	3. Pump was not properly primed	3. Prime pump using priming hose
	4. Internal or external solution line damaged and leaking	4. See dealer
5. Pump runs but has loss of pressure	1. Partial kink in solution hose	1. Remove kink
	2. Jet orifice opening on cleaning wand is too large	2. Total jet opening for 100 PSI should be .06 or .08
	3. Internal pump components wearing out	3. See dealer
	4. NOTE: Operation of pump using wand or hand tool with and orifice opening less than .06 will cause pump to cavitate and could result in premature wear of pump components.	

	OUBLE SHOOTING (CONT	INUED)
PROBLEM	CAUSE	SOLUTION
6. Vacuums operate but have poor or no suction	1. Recovery tank full	1. Drain recovery tank
	2. Vacuum hose plugged	2. Remove blockage
	3. Wand plugged	3. Remove blockage
	4. Exhaust port blocked	4. Remove blockage
	5. High level shut off float stuck in off position	5. Turn vacuum off and tap top of float screen cage
	6. Front drain valve left open after draining recovery tank	6. Close recovery tank drain valve on front of machine
7. Vacuums prematurely stop extracting	1. Excess foam in recovery tank	1. Add defoamer to recovery tank
	2. Lint or dirt on high level shut off float screen	2. Clean high level shut off float screen
	3. Defective float ball	3. Replace float screen cage
8. Machine spits water out of exhaust port	1. High level shut off float not working properly	1. Check high level shut off float cage and ball for proper operation
	2. Foam build up in recovery tank	2. Add defoamer to recovery tank
9. Machine blowing excessive amounts of water out of exhaust ports	1. Damaged (leaking) recovery tank fittings	1. Immediately shut unit down. Bring to a dealer for service

INCODEL SHOOTING (CONTINUED)			
PROBLEM	CAUSE	SOLUTION	
10. Water accumulating in bottom electrical component area	1. Inside solution line leaking	1. Immediately shut unit down. Bring unit to a dealer for service	
	2. Pump leaking	2. Immediately shut unit down. Bring unit to a dealer for service	
	3. Solution or recovery tank leaking from above	3. Immediately shut unit down. Bring unit to a dealer for service	

TROUBLE SHOOTING (CONTINUED)



E 600 & E600-20 PART LISTS

REF	PART NO.	DESCRIPTION	NOTES:
1	305-230	Switch, Rocker 20 Amp	
2	315-015	Cord, 25' Black 12/3 SJTW-A	
ЗA	333-005	Fan Muffin 4" 110v	E600
3B	333-006	Fan Muffin 4" 220v	E600-20
4	335-015	Strain Relief, 16 Gauge	
5	350-005	Strap Velcro	
6A	355-110	Vacuum, 3 Stg 110v	E600
6B	355-135	Vacuum, 3 Stg 220v	E600-20
7	355-219	Vac Spacer 5/16 x 3	
8	400-130	Locknut, 10 x 24 Nylon SS	
9	400-148	Locknut, 4 x 40 Nylon SS	Not shown
10	400-165	Locknut, 1/2"	
11	405-005	Bolt, 1/4 x 3/4 GR5 Zinc	
12	405-060	Bolt, 1/4 x 4 GR5 Zinc	
13	405-521	Bolt Shoulder 3/8 x 2 1/4	
14	405-615	CS, 1/4 x 1/2 SS (Hex HD)	
15	405-620	CS, 1/4 x 3/4 SS (Hex HD)	
16	410-100	MS, 8-32 x 1/4 Pan PH SS	
17	410-125	SMS, 8 x 5/8 Pan Rob. S.S.	
18	410-130	MS, 8-32 x 1/2 Pan PH SS	
19	410-160	MS, 10-24 x 3/4 Pan PH SS	
20	410-225	SMS, 10 X 1/2 Pan Rob. Zinc	
21	415-050	LW, 1/2 Zinc	
22	415-052	Star Washer External # 10	
23	415-115	FW, 10 SS	
24	415-125	FW, 1/4 SS	
25	415-155	FW, 1/2 SS (Stand/Max OD)	
26	415-156	FW, 1/2 SS	
27	415-157	FW, 1/2 AN SS	
28	415-305	FNDW, 1/4 SS	Not shown
29	420-151	Rivet, AL/AL Fullysealed #68	
30	425-115	Clamp, Hose Silicone	
31	435-040	Handwheel, Cross M	Not shown
32	445-012	Latch	
33	445-013	Keeper	
34	455-010	Caster, 2 1/2	
35	455-057	Wheel, 8" Grey\Black Hub	
36	465-055	BRKT, Wheel – E600	
37	475-035	Gasket, Vac 5 3/4	
38	475-125	Gasket 6" Access Cover-Clear	
39	495-430	Handle E600 (NBLK)	
40	495-435	Sol Tank E600 (NBLK)	
41	495-440	Rec Tank E600 (NB)	
42	498-055	Plug, 1/2 Nylon	Not shown

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43	498-060	Plug, 3/4 Nylon	Not shown
44	498-065	Plug, 7/8 Nylon	Not shown
45	510-090	Shurflo Elbow, 90 Non-SWL (FEM. Port)	
46A	510-505	Pump, 100 PSI, 112v	E600
46B	510-500	Pump, 100 PSI, 220v	E600-20
47	545-100	Dump Valve, 1 1/2"	
48	555-002	ADPT, 1/4 M x 1/4 FM	
49	555-182	Elbow 45, 1/4 FEM. Extruded	
50	555-184	Elbow 45, Street 1/4	
51	555-254	Ferrule, 3/8 Hose	
52	555-324	Hose Barb 90, 3/8 Barb x 1/4 MPT	
53	555-326	Hose Barb 90, 3/8 Barb x 3/8 MPT	
54	555-364	Hose Barb, 3/8 Barb x 1/4 MPT	
55	560-030	Screen, Acorn	
56	560-325	Guard, Finger 4" Muffin Fan	
57	572-041	L.P. Hose 3/8"	
58	580-010	Q.C. 1/4" Fem (Closed)	
59	585-025	Spin Fitting, 1 1/2	
60	585-045	Nylon Spacer 1/4	Not shown
61	585-210	Clear Cover 6" C/W Ring	
62	588-020	ABS Elbow 45, 1 1/2 SLP x SLP	
63	590-405	PVC Hose Barb 1 1/2" x MPT	
64	590-415	PVC Adpt 1 1/2", S x MPT	
65	595-005	ABS Pipe, 1 1/2"	
66	597-010	Float Screen Cage - Sealed	
67	597-061	Adpt (RM) 30 Degree	
68	703-332	Plate Decal	Not shown
69	845-020	Baffle, S/S	
70	845-035	Switch Plate	
71	845-055	Solution Tank Cover	
72	845-060	Access Plate, Bottom	
73	845-065	Access Plate, Back	
74	263-105	Prime line 4'	

NOTE: E600 : 110V E600-20 : 220V

E600-10 & E600-20-10 MODELS



E 600-10 & E600-20-10 PART LISTS

1 263-007 HP Hose 12" 2 263-008 HP Hose 18" 3 305-210 Toggle Switch 4 305-225 Switch Plate ON/OFF 5 305-230 Switch, Rocker 20 Amp 6 315-015 Cord, 25' Black 12/3 SJTW-A	DTES:
2 263-008 HP Hose 18" 3 305-210 Toggle Switch 4 305-225 Switch Plate ON/OFF 5 305-230 Switch, Rocker 20 Amp 6 315-015 Cord, 25' Black 12/3 SJTW-A	
3 305-210 Toggle Switch 4 305-225 Switch Plate ON/OFF 5 305-230 Switch, Rocker 20 Amp 6 315-015 Cord, 25' Black 12/3 SJTW-A	
4 305-225 Switch Plate ON/OFF 5 305-230 Switch, Rocker 20 Amp 6 315-015 Cord, 25' Black 12/3 SJTW-A	
5 305-230 Switch, Rocker 20 Amp 6 315-015 Cord, 25' Black 12/3 SJTW-A	
6 315-015 Cord, 25' Black 12/3 SJTW-A	
74 320-110 Lamp Panel 110v Ed	
	600-10
7B 320-900 Lamp, Panel 220v E6	600-20-10
8A 333-005 Fan Muffin 4" 110v E6	600-10
8B 333-006 Fan Muffin 4" 220v E6	600-20-10
9 335-015 Strain Relief, 16 Gauge	
10 350-005 Strap Velcro	
11A 355-110 Vacuum, 3 Stg 110v E6	600-10
	600-20-10
12 355-219 Vac Spacer 5/16 x 3	
13 400-130 Locknut, 10 x 24 Nylon SS	
	ot shown
15 400-165 Locknut, 1/2"	
16 405-005 Bolt, 1/4 x 3/4 GR5 Zinc	
17 405-060 Bolt, 1/4 x 4 GR5 Zinc	
18 405-521 Bolt Shoulder 3/8 x 2 1/4	
19 405-615 CS, 1/4 x 1/2 SS (Hex HD)	
20 410-100 MS, 8-32 x 1/4 Pan PH SS	
21 410-125 SMS, 8 x 5/8 Pan Rob. S.S.	
22 410-130 MS, 8-32 x 1/2 Pan PH SS	
23 410-160 MS, 10-24 x 3/4 Pan PH SS	
24 410-225 SMS, 10 X 1/2 Pan Rob. Zinc	
25 415-050 LW, 1/2 Zinc	
26 415-052 Star Washer External # 10	
27 415-115 FW, 10 SS	
28 415-125 FW, 1/4 SS	
29 415-138 3/8 Fender Washer S.S.	
30 415-155 FW, 1/2 SS (Stand/Max OD)	
31 415-156 FW, 1/2 SS	
32 415-157 FW, 1/2 AN SS	
	ot shown
34 420-151 Rivet, AL/AL Fullysealed #68	
35 425-115 Clamp, Hose Silicone	
	ot shown
37 445-012 Latch	
38 445-013 Keeper	
39 455-010 Caster, 2 1/2	
40 455-057 Wheel, 8" Grey\Black Hub	
41 465-055 BRKT, Wheel – E600	
42 475-035 Gasket, Vac 5 3/4	
43 475-125 Gasket 6" Access Cover-Clear	

44A	400.002	Heater Mate Fearred Casing 110V	E600 10
44A 44B	490-002 490-003	Heater Mate Foamed Casing 110V Heater Mate Foamed Casing 220V	E600-10 E600-20-10
44D 45	490-003		E000-20-10
45		Handle E600 (NBLK)	
	495-435	Sol Tank E600 (NBLK)	
47	495-440	Rec Tank E600 (NB)	Not also your
48	498-055	Plug, 1/2 Nylon	Not shown
49	498-060	Plug, 3/4 Nylon	Not shown
50A	510-505	Pump, 100 PSI, 112v	E600-10
50B	510-500	Pump, 100 PSI, 220v	E600-20-10
51	545-100	Dump Valve, 1 1/2"	
52	550-035	Check valve 1/4	
53	551-015	Pressure Limiter,175 PSI	
54	555-184	Elbow 45, Street 1/4	
55	555-208	Elbow 90, 1/4 Street Extruded	
56	555-210	Elbow 90, 3/8 MPT x 1/4 MPT	
57	555-254	Ferrule, 3/8 Hose	
58	555-272	Hex Nipple, 1/4 Long	
59	555-326	Hose Barb 90, 3/8 Barb x 3/8 MPT	
60	555-364	Hose Barb, 3/8 Barb x 1/4 MPT	
61	555-634	Tee 1/4 FPT	
62	560-030	Screen, Acorn	
63	560-325	Guard, Finger 4" Muffin Fan	
64	572-041	L.P. Hose 3/8"	
65	580-010	Q.C. 1/4" Fem (Closed)	
66	585-025	Spin Fitting, 1 1/2	
67	585-045	Nylon Spacer 1/4	Not shown
68	585-210	Clear Cover 6" C/W Ring	
69	588-020	ABS Elbow 45, 1 1/2 SLP x SLP	
70	590-405	PVC Hose Barb 1 1/2" x MPT	
71	590-415	PVC Adpt 1 1/2", S x MPT	
72	595-005	ABS Pipe, 1 1/2"	
73	597-010	Float Screen Cage - Sealed	
74	597-061	Adpt (RM) 30 Degree	
75	845-020	Baffle, S/S	
76	845-035	Switch Plate	
77	845-055	Solution Tank Cover	
78	845-060	Access Plate, Bottom	
79	845-065	Access Plate, Back	
80	305-245	Thermo Cut/Out	
81	305-265	Thermostat 200F	
82A	318-005	Cartridge, 110V, 1850 W	E600-10
82B	318-900	Cartridge, 220V, 1850 W	E600-20-10
83	490-016	Casing, RND Heater	
84	555-024	Bushing, 3/8M x 1/4FM	
85	555-451	Plug, 1/8 Hex	
86	555-512	Reducing ADPT, 3/8 FPT x 1/4 MPT	
87	263-105	Prime Line 4'	
E600-10		/W HEATER MATE;	1

NOTE: E600-10 : E600-20-10:

110V C/W HEATER MATE;

220V C/W HEATER MATE;

SHURflo

REPAIR KITS FOR MODEL 100 PSI



1) Complete Pump Head	N/A
2) Switch Assembly	510-060
3) Check Valve Assembly	510-055
4) Upper Housing	510-075
5) Valve Assembly (Standard)	N/A
6) Diaphragm	N/A
7) Drive Assembly	N/A
8) Motor	510-550 (110v)
9) Valve Assembly(by pass)	510-035
10) Solid Diaphragm Drive Assembly	510-082

8000 PUMP TROUBLE SHOOTING GUIDE

TROUBLE

PROBABLE CAUSE

Pump starts but no prime	 Not enough volt No liquid Leak in inlet line Air lock Bad valves Mounted too high Check valve stuck Debris in pump Clogged filter Line connection backward Missing VLV. HSG O-ring 	 Prov Fill I Corri Blee Rep Low Cleated Cleated
External Leak from pump head drain	 Ruptured diaphragm Piston SC loose Pinched diaphragm Cross thread piston scr. 	1. Rep 2. Tigh 3. Rep 4. Proj
External leak from switch	 Ruptured SW diaphragm Pinched SW diaphragm Loose switch screw 	1. Rep 2. Rep 3. Sec
Vacuum leak	 Pinched diaphragm Cracked upper hsg Loose inline fitting Cracked valve housing 	1. Rep 2. Rep 3. Tigh 4. Rep
Rough pump	 Bad motor Bad drive Screws loose 	1. Rep 2. Rep 3. Tigh
Low performance	 Clogged filter Bad motor Improper voltage Bad valves Improper plumbing Loose fasteners 	 Cleat Rep Prov Rep Rep Corr Sec

TO CORRECT

- vide correct volt
- liquid
- rect leak
- ed air
- blace valves
- ver mounting
- an/replace ck. Valve
- an/replace naged parts
- an/replace filter
- nect line to proper
- lace O-ring
- blace diaphragm
 - nten Piston screw
 - blace diaphragm
- perly assemble
- blace SW diaphragm blace SW diaphragm
- ure switch screw
- lace diaphragm
- blace upper housing
- nten fitting
- place valve housing
- blace
- blace
- nten screws
- an/replace
 - blace
- vide proper voltage
- blace
- rect plumbing
- 6. Secure all fasteners

8000 PUMP TROUBLE SHOOTING GUIDE

TROUBLE

PROBABLE CAUSE

- Pump will not start
- 1. Bad motor
- 2. Bad rectifier
- 3. Bad wire connection
- 4. Bad micro switch
- 5. Bad brushes
- 6. Frozen drive
- 7. Blown fuse
- 8. No power to pump

No shut off

- 1. No Liquid
- 2. Air lock
- 3. Shut set too high (Bypass SW combination)
- 4. Bad micro switch

TO CORRECT

- 1. Replace
- 2. Replace motor
- 3. Correct connection
- 4. Replace
- 5. Replace motor
- 6. Replace drive
- 7. Replace
- 8. Connect power
- 1. Fill liquid
- 2. Purge line check installation
- 3. Set to correct shutoff
- 4. Replace

INTERNAL HEATER MATE



INTERNAL HEATER MATE (490-002/490-003)

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REF	PART NO.	DESCRIPTION	NOTES:
1	305-245	Thermo Cut-Out	
2	305-265	Themostat 200F	
ЗA	318-005	Heater Element 1850W 110V	Use For 490-002
3B	318-900	Heater Element 1850W 220V	Use For 490-003
4	325-005	Connector, Butt - Blue	
5	325-120	Spade, 3/16 F - Blue	
6	325-230	Terminal Ring, #10 - Blue	
7	325-500	Spade, 1/4 FEM. 90 Crimp	
8	330-225	Wire, 14 GA - Black	
9	330-230	Wire, 14 GA - Green	
10	330-235	Wire, 14 GA - White	
11	410-070	MS, 6 x 3/16 Pan PHL	
12	415-005	LW, 6 Zinc	
13	475-070	Gasket 1/8"	Not shown
14	490-016	Alum (Round) Cassing	
15	555-024	Bushing, 3/8 M x 1/4 F	
16	555-208	Elbow 90, 1/4" Street Extruded	
17	555-272	Hex Nipple, 1/4"	
18	555-451	Plug, 1/8 Hex	
19	555-512	Reducing ADPT, 3/8 FPT x 1/4 MPT	

E600 WIRING



POWER CORD

E600 HEATER MATE WIRING P.1



POWER CORD 1

E600 HEATER MATE WIRING P.2





WARRANTY REGISTRATION / DELIVERY ACCEPTANCE

This form must be completed and returned to Esteam Cleaning Systems to activate your warranty.

Esteam would like to take this opportunity to point out a few operating and safety recommendations for your condiseration.

* All units cords have a ground plug pin for your safety, never remove or operate any equipment if the ground pin on the plug has been removed.

* Defoamer is to be used in all machines. Improper use of chemicals will void warranty. Drycleaning solvents cannot be used in any Esteam extractors.

* Do not over fill recovery tanks as this will damage the vacuum motors. Vacuum motors showing any signs of moisture contamination will not be covered under warranty.

Model #	Serial #	
Name:		
Address:		
City:		
Postal Code/Zip:	Date of Purchase: Month / Day / Year	
Purchased From:		
	(print) (print) Lion and use of this equipment.	the warranty.
Signed:	Date:	

Mail Warranty Registration / Delivery Acceptance to:

Esteam Manufacturing Ltd. 3750-19th Street NE Calgary, Alberta, Canada T2E 6V2

> Or Fax to: (403) 291 - 0546



E600 SERIES EXTRACTOR WARRANTY

LIMITED LIFETIME HOUSING WARRANTY

We, **ESTEAM MANUFACTURING LTD.**, (hereinafter referred to as Esteam), hereby warranty the polyethylene machine housing for life to the original owner against cracking, leaking or deterioration. Additional terms and conditions of the limited lifetime warranty on the housing are as follows. E600 Series will receive a (5) year 100% replacement warranty followed by a 50% replacement value for life.

CONDITIONS OF WARRANTY

This warranty covers all other parts for a period of 12 months, 90 days on labor, subject to the terms and conditions listed below.

Lifetime housing warranty is offered to the original owner only. Any transfer in ownership will void the warranty.

This warranty shall not extend to any product showing effects of misuse, disassembly, alteration, lack of proper maintenance, corrosive chemicals, improper voltage, accident damage, unauthorized repairs, fire, flood, freezing, normal wear, or any other cause beyond Esteam's control.

WARNING ON CHEMICALS: Improper use of chemicals voids warranty and Esteam's liability. Defoamer is to be used in all machines. No powdered emulsifier can be used in any machine, use only concentrated liquid steam solution. Dry cleaning solvents cannot be used in any machine. If used, fire or pump damage could result.

VACUUM MOTORS: To protect vacuum motors, defoamer is to be used in all Ninja extractors. Vacuum motors showing moisture contamination on exterior components will void warranty.

PUMP WARRANTY: Includes 100 PSI Diaphragm demand pump. Pump warranty requires flushing with clean water after each day's use.

Brass, rubber and synthetic rubber products, (i.e. Quick connects, "O" rings, diaphragms, gaskets, seals, grommets) are considered expendable in normal use and therefore are not included in the warranty.

Switches, Pressure gauges, Vacuum hoses and Solution hoses are covered under warranty for 90 days.

Esteam is not responsible for any work performed on, equipment furnished thereto or repairs effected upon any of it's products by other than Esteam or authorized personnel.

This warranty obligation extends only to the repair or replacement of parts found, upon Esteam examination, to be defective. Unless any part or assembled unit replaced hereunder is returned, freight prepaid, together with a letter describing the problem, to the factory or authorized Esteam dealer within 30 days of replacement, the warranty is void and of no effect. Parts of assemblies, either repaired or replaced, at the discretion of Esteam, will be returned freight prepaid by Esteam, via regular ground service.

We request that you write or call for an authorization to return any warranty items. No replacement part will be shipped without the serial numbers of the machine the part was taken from along with the date of purchases. No credit will be given until the defective parts are received by Esteam.

This warranty also excludes any and all freight expenses, rental equipment used while warranty repairs are being performed and business losses of any nature from equipment failure.

The foregoing constitutes Esteam's entire warranty and no other warranty, liability, contingency or responsibility, direct, indirect, consequential or in any other way connected with the sale or operation of Esteam machines or chemical product is expressed or implied.

3750-19th Street N.E., Calgary, Alberta Canada T2E 6V2 Tel. (403) 291-7050 Fax: (403) 250-1418

05/03/2004